

SPECIALIST FABRICATORS - ARCHITECTURAL METALWORKERS - DESIGN & INSTALLATION ENGINEERS

Project -	BRIGHTON STATION
Employer -	RAILTRACK PLC
Principal Contractor -	KIER RAIL
Contract Value -	£5.7 million
Date -	June 1998 - June 2000

Having developed and proven a specialist welding procedure for the structural repair of the original cast structure supporting the roof at Brighton Station, McNealy Brown Limited were awarded the contract to a value of £5.7m forming part of a total contract value for the station roof refurbishment of £33m.



The site based management structure and 40 strong labour force worked to ISO 9002 quality procedures on a programme closely co-ordinated with other trades to complete on time and within budget.

The package was for the repair of the supporting structural metalwork, which broadly fell into three main categories;
In-situ repair of the main roof trusses.
Removal of beams etc. for on site repair.
Replacement of individual elements damaged beyond economical repair.

Mobilisation for the site included the erection of a fully equipped 2000 sq ft workshop together with accompanying offices and storage.

With the successful conclusion of the project McNealy Brown Limited have become further involved with Railtrack's Station Regeneration Programme for London and the South East.

