

SPECIALIST FABRICATORS - ARCHITECTURAL METALWORKERS - DESIGN & INSTALLATION ENGINEERS

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| Project - | LEWES STATION |
| Employer - | RAILTRACK PLC |
| Principal Contractor - | OSBORNE RAIL |
| Contract Value - | £171,000 |
| Date - | Sept 1999 – Feb 2000 |

Carrying out works generally during possessions, the existing canopy structures, three in total, were stripped of the original claddings.

Two of the canopies had the steelwork refurbished or replaced with new sag and tie rods, installed to accommodate the latest BS loadings.

The structure was then shot blasted and painted to RT.98 specification.

The third canopy needed extending and utilising an existing column, patterns were taken and six new columns and spandrel arms cast in SG cast iron, forming the basis of the new canopy.



The wrought iron structure of the over bridges on inspection were found to be in a poor state of repair, and substantial welding works were required to return them to their former state; including a new floor, top and bottom flanges to the main beams, and many of the cross bracings.

On completion of the remedial works the entire bridge structure was shot blasted and painted with new timber cladding and windows replaced.

